



| Recommendations | |
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| Product Overview | |
| Product Code | M30063 |
| Industry | Inks |
| Application | Screen Printing |
| Category | Mixing Inks |
| Sub-Category | Base |
| Chemistry | Plastisol |
| Substrate(s) | Cotton |
| Best Used By | 12 months |
| Certification(s) | ISO9001 |
| Curing: | |
| Fusion Temperature | 320 °F |
| Gel Point | 150 °F |
| Performance: | |
| After Flash Tack | Decreases with increased mesh |
| Squeegee: | |
| Squeegee Profile | Square |
| Squeegee Type | Polyurethane |

Last Change: Feb 2017

NPT NATURAL BASE M3

Mix into the M3 ink system to extend the volume of ink. Remember as you add base, you are reducing opacity and color strength. C3 Color Boosters can be added to the M30063 NPT Extender Base to create lower viscosity printing inks. Cure is 320 degrees F. (160 degrees C.)

Statement

Rutland Plastic Technologies does not knowingly add plasticizers containing the phthalates listed and outlined in California Bill 1108, CPSIA HR-4040 and Oeko-tex Standard 100. The plasticizers identified may include di-(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate (DBP), benzyl butyl phthalate (BBP), diisononyl phthalate (DINP), diisodecyl phthalate (DIDP), di-n-octyl phthalate (DnOP), (DIBP) Di-iso-butyl, and (DMP) Dimethylphthalate, including esters of ortho-phthalic acid and are not direct ingredients in the manufacture of Clairra High Opacity Non-Phthalate Inks. Rutland Plastic Technologies does not test the final product for amounts of the aforementioned phthalate plasticizers and esters and encourages all users to conduct testing for their intended use.

Disclaimer:

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